# Backcountry Mills LLC







# Barely Barley Flour ®

Made with 100% Upcycled Spent Grains

# Backcountry Mills LLC

Q1-2020 Specification Sheet: Barely Barley Flour ®

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#### Backcountry Mills LLC Company Information:

Backcountry Mills LLC ("BCM") was founded in 2018. The company developed a new, patent pending, drying and milling technique, to upcycle food byproducts from various industries. In the winter of 2018, BCM launched the Grain<sub>4</sub>Grain brand in order to show the efficacy of the technology in a real use case. Grain<sub>4</sub>Grain is a brand that utilizes the technology to upcycle spent brewers' grains from microbreweries into a keto friendly, high fiber flour; named "Barely Barley Flour®". Within 9 months, Grain<sub>4</sub>Grain has had 2 products launch in nearly 200 HEBs in Texas, showing the great potential of Barely Barley Flour®.







#### **Product Information:**

|  | Ingredients:            | Dried Brewers' Spent Grain  |
|--|-------------------------|---|
|  | Country of Origin:      | United States   |
|  | Spent Grain Flour is ma | ade from browers' grain after all the carbobydrates have been removed |

Spent Grain Flour is made from brewers' grain after all the carbohydrates have been removed during the process known as mashing. The carbohydrates are later fermented into alcohol. (1-3)

- (1) https://onlinelibrary.wiley.com/doi/full/10.1111/1750-3841.13794
- (2) https://onlinelibrary.wiley.com/doi/full/10.1002/jib.363#jib363-bib-0088
- (3) See Attached BSG Composition Analysis

#### **Product Declarations**

| Claim:           | Description                           |
|------------------|---------------------------------------|
| Kosher Certified | See Kosher Cert – "Spent Grain Flour" |

| Made with Non – GMO Brewers Grain | All our grain is sourced from breweries that use certified Non GMO grains from Europe (as per EU Laws.) – See attached grain spec sheets for breweries. |
|-----------------------------------|---|
| Reduced Gluten:                   | See Allergen Statement  |
| Keto Friendly:                    | Paleo Foundation  |
| Diabetic Friendly:                | American Diabetics Association  |
| Great Source of Fiber:            | FDA claim specifications  |
| 100% Upcycled:                    | 100% of the flour is recycled from breweries.   |

#### Flour Grade:

| Color:   | Light Brown (resembles whole wheat in color)            |  |
|----------|---|--|
| Texture: | Texture: Fine (powdery) (spec sizes offered all the way |  |
|          | <u>to ~75mesh)</u>                                      |  |
| Taste:   | Whole Grain/Oat Taste                                   |  |

#### Specifications:

| Moisture:  | 3-7% (under is acceptable)                                     |
|--|--|
| Purity:  | >90% Barley Grain. (Various Malts. Does not impact nutrition.) |
| BCM dries spent grain within 24 hours of receiving from breweries. This is for |  |
| purposes of food safety and established best practices.                        |  |

BCM sorts for foreign materials and utilize a magnetic apparatus to pick up other foreign objects. Note, it is always advised to the customer to thoroughly

other foreign objects. Note, it is always advised to the customer to thoroughly sort for foreign objects as well.

#### Production and Quality Assurance:

| Product Testing:  | Product is tested by an independent third-party ISO/IEC 17025 certified laboratory for microbiology. Lot-specific Certificates of Analysis are available on request.   |
|---|--|
| E. coli STEC (E. coli O157, O145, O121, O111, O103, O45, O26)/ ECC: | Negative / <10 CFU/g   |
| Listeria spp. (PCR):  | Negative   |
| Salmonella spp. (PCR):  | Negative   |
| Mold and Yeast  | < 1000 CFU/g   |
| Quality Control:  | FDA Good Manufacturing Practices implemented which include<br>Food Safety Programs with stringent Standard Operating<br>Procedures (SOP) & Sanitary Standards of Operations (SSOP).  |
| Pest Control:   | BCM does not use pesticides on site. Pest control is achieved through non-chemical measures including management of environmental factors to prevent pest reproduction, weekly interior and exterior surveys and use of tin cats with glue boards, pheromones and pheromone traps, and insect light traps. |

### Allergen Statement:

| Supplier:                                 | Backcountry Mills LLC    |
|---|--------------------------|
| Processed and Packed by:                  | Backcountry Mills LLC    |
| Gluten:                                   | Reduced, contains <20ppm |
|   | gluten content           |
| Peanuts, Peanut Oil:                      | No                       |
| Tree Nuts:                                | No                       |
| Sesame Seeds:                             | No                       |
| Milk & derivatives:                       | No                       |
| Eggs:                                     | No                       |
| Fish:                                     | No                       |
| Shellfish:                                | No                       |
| Soy:                                      | No                       |
| Wheat:                                    | May Contain              |
| Sulfites:                                 | No                       |
| Other known allergens:                    | No                       |
| *Made with Barley, may contain <10% wheat |                          |

| Nutrition Fa   | acts           |
|--|----------------|
| 1 servings per container   |                |
| Serving size   | (100g)         |
| Amount Per Serving   | 240            |
| Calories   | 210            |
|  | % Daily Value* |
| Total Fat 6g   | 8%             |
| Saturated Fat 1.2g   | 6%             |
| Trans Fat 0g   |                |
| Polyunsaturated Fat 2.6g   |                |
| Monounsaturated Fat 0.7g   |                |
| Cholesterol 0mg  | 0%             |
| Sodium 30mg  | 1%             |
| Total Carbohydrate 47g   | 17%            |
| Dietary Fiber 42g  | 150%           |
| Total Sugars 0g  |                |
| Includes 0g Added Sugars   | 0%             |
| Sugar Alcohol 0g   |                |
| Protein 30g  | 60%            |
| Vitamin D 0mcg   | 0%             |
| Calcium 104mg  | 8%             |
| Iron 9mg   | 50%            |
| Potassium 1410mg   | 30%            |
| *The % Daily Value (DV) tells you how much a serving of food contributes to a daily diet. 2,00 day is used for general nutrition advice. |                |
| Barely Barley Flour (10  | 0%             |

Spent Grain Flour)

# Bulk Specifications:

| Flou   | r Bag                   |
|--|-------------------------|
| Packaging Material*:   | Double Bagged 3mil Poly |
|  | (FDA and USDA Approved) |
| Net Wt.:   | 50lbs                   |
| Flour B  | Bag Case                |
| Packaging Material:  | Corrugated Carton       |
| Gross Weight:  | 50.5lbs                 |
| Units:   | 1 unit per case         |
| Pallet Or  | ientation:              |
| Number of Packages (TI-HI):  | 30                      |
| Pallet:  | 40"x48"                 |
| #units per layer x #layers:  | 6×5                     |
| Total Net Weight:  | 1500lbs                 |
| *Note we are moving to 50lb flour sacs in Q2-2020 and will have a Super Sac Option by Q3 – 2022. |                         |



# Storage and Stability:

| Recommended Storage: | Store in a cool dry place  |
|----------------------|--|
| Humidity:            | Max 70%  |
| Shelf Life:          | 3 years from seal date   |
| Intended Use:        | Baking, Dry Mixes, Food Stuff, etc. Can be used by those with gluten intolerances and sensitivities. Can be used by diabetics in the right application (not including other ingredients.)  Not considered "Ready to Eat", requires further processing. |